

## relink 2318

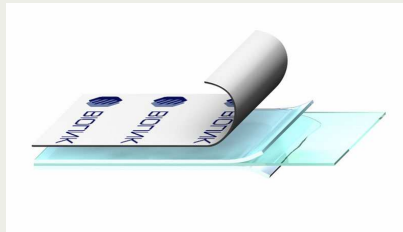
Version B  
article no.: 3771

Version 04/ 28.09.2011  
Supersedes Version 03/ 01.02.2010

**relink 2318 version B is a double sided, differentially coated adhesive tape with one clean peel removable side and one very high adhering side.**

The adhesive on the permanent side is a modified acrylic, designed to provide a good balance of adhesion and cohesion. Due to its high deposition, it can be utilised on many structured or textured surfaces, including plastics, textiles and nonwovens. The removable adhesive provides good levels of tack and shear, whilst providing good initial repositionability and long term clean peel removability, even after extended periods insitu.

### Tape Construction



PE- paper, white,  
both side siliconized,  
weight: 120 g/m<sup>2</sup>

closed side:  
permanent acrylate  
coat weight: 150 g/m<sup>2</sup>

Polyesterfilm, transparent  
thickness: 23 µm

open side:  
removable acrylate  
coat weight: 40 g/m<sup>2</sup>

### Tape Thickness

**approx. 0,21 mm excl. liner**

### Adhesion [N/25mm]

In accordance to AFERA 5001

#### removable side

**steel** 10  
**glass** 9  
**PMMA** 11

#### permanent side

**steel** 40  
**glass** 40  
**PMMA** 37

This product has been qualified according to AIMS 10-05-014 and can be procured according to ABS 5648B.

The consumable material list number of Airbus is: CML # 08-118.

FAR/JAR/CS 25.853(a) app.F part 1, (a) (1) ii

**Storage.** This product should be stored at ambient temperatures of around 20°C, avoiding wide temperature fluctuations and direct sunlight. The storage environment should have a relative humidity of approx. 50%. In ideal storage conditions, the shelf life of this material will be approx. 24 months from the delivery date. Within this 24 month period, when stored correctly, there should be no deterioration of the products published performance specification.

**Product use.** All statements, technical info contained herein are based on lab testing, we believe to be reliable. In reality, many factors beyond our control can affect and influence the use and performance of our products in any particular application. Since these factors are uniquely within the users knowledge and control, it is essential that the user evaluate the product to determine its suitability for purpose. Biolink will not be liable for any loss or damage arising, whether direct or indirect, special, incidental or consequential.

All data above mentioned and technical information given above are typical values, gained from tests we believe to be reliable. Please ensure before using. Our product that it is suitable for the material for intended application. For technical assistance please call our product specialists. The data and statements are intended as a source of information, are given without guarantee and do not constitute a warranty. They can vary according to the application conditions. All materials described herein are subject to our conditions of sale, a copy is available on request.